

Tween Bridge Solar Farm

Environmental Statement Chapter 18: Summary

Planning Act 2008 Infrastructure Planning (Applications: Prescribed Forms and Procedure) Regulations 2009

APFP Regulation 5(2)(a)

Document Reference: 6.2.18

August 2025

Revision 1

Table of Contents:

18	Summary	2
	7 18.1. Introduction	
	18.2. Summary of Residual Effects	
	18.3. Residual Effects Conclusions	
Lis	st of Tables:	
Tak	ble 18-1 : Summary of Effects for the Construction Phase	5
Tak	ble 18-2: Summary of Effects for the Operational Phase	10
Tak	ble 18-3: Summary of Effects for the Decommissioning Phase	15

18 Summary

18.1. Introduction

- 18.1.1. This chapter of the Environmental Statement (ES) provides a summary of the various ES Environmental Aspect Chapters and associated technical assessments which have been undertaken as part of the EIA (Environmental Impact Assessment) process.
- 18.1.2. A summary of all the likely significant effects, mitigation and residual effects assessed in the ES Environmental Aspect Chapters of this ES are presented in this chapter within relevant tables for the construction, operation and decommissioning phases. A summary of cumulative effects and in -combination effects is presented at the end of ES Chapter Cumulative Impacts [Document Reference 6.2.17] and is not further commented upon in this chapter.
- 18.1.3. Mitigation measures are identified and described in further detail within the individual ES Environmental Aspect Chapters (ES Chapters 6 16 [Document Reference 6.2.6-6.2.16]) of this ES. These mitigation measures have been incorporated into the Scheme and/or control documents, as agreed with the project team and stakeholders (where necessary), to control residual effects.

18.2. Summary of Residual Effects

- 18.2.1. The residual effects are analysed as part of the Scheme. The residual effects are defined as those effects that remain following the implementation of mitigation measures. Residual effects and mitigation measures are discussed in full in the relevant ES Environmental Aspect Chapters of this ES (ES Chapters 6 16 [Document Reference 6.2.6-6.2.16]).
- 18.2.2. Each ES Environmental Aspect Chapter contains detailed consideration of both the beneficial and adverse residual effects identified as likely to arise from the Scheme. The general criteria applied to define the significance of residual effects are outlined within Chapter 4 Approach to EIA [Document Reference 6.1.4] of this ES, with further detail provided within the individual ES Environmental Aspect Chapters.
- 18.2.3. The residual effects listed within the individual ES Environmental Aspect Chapters of this ES **(ES Chapters 6 16 [Document Reference 6.2.6–6.2.16])** are described with reference to the scale of effect (i.e., 'moderate' or 'major') and whether this is

- significant or not, and the nature of the effect (i.e., adverse or beneficial). Residual effects assigned a rating of 'major' or 'moderate' are considered in general as significant and are identified in this summary chapter.
- 18.2.4. Where ES Environmental Aspect Chapters have deviated from this standard methodology, this is explained in the respective chapters and justification for the reason provided (for example to align with industry-standard guidance for that discipline). This is pertinent to:
 - ES Chapter 6 Landscape and Visual [Document Reference 6.2.6] whereby a 'moderate' effect could be considered to be significant, however this is subject to professional judgement.
 - ES Chapter 8 Cultural Heritage [Document Reference 6.2.8] whereby a 'less than substantial harm' could be considered to be significant, however this is subject to professional judgement.
 - ES Chapter 14 Air Quality and Greenhouse Gases [Document Reference 6.2.14] denotes any beneficial effects as significant in relation to the greenhouse gas assessment.
- 18.2.5. The design of the Scheme has been an iterative process and developed in consultation with statutory and non-statutory consultees. The design parameters as set out in **Design Approach Document Appendix A: Design Parameters Document [Document Reference 5.6.1]** have been considered in detail by the ES Environmental Aspect Chapter authors and the results of the assessments are reported in the individual ES Environmental Aspect Chapter of the ES. A number of measures have been implemented within the design of the Scheme to reduce adverse environmental effects, including landscape design to create habitat and screen views of the Scheme.
- 18.2.6. A summary of the identified significant residual effects for each ES Environmental Aspect Chapter are presented in Table 18-1 for the construction phase, Table 18-2 for the operational phase and Table 18-3 for the decommissioning phase. A description of the effect on the resource or receptor, initial significance of effect, proposed mitigation measures and remaining residual effect with mitigation measures implemented is outlined in Table 18-1 to 18-3.
- 18.2.7. After the implementation of mitigation, significant residual effects are anticipated in relation to:

- Landscape and Visual;
- Socio Economics;
- · Agricultural Circumstances; and
- Air Quality and Greenhouse Gases.
- 18.2.8. After the implementation of the proposed mitigation measures, significant residual effects are not anticipated in relation to the following topics:
 - Water Resources;
 - Ecology and Nature Conservation;
 - Cultural Heritage and Archaeology;
 - · Ground Conditions;
 - Noise and Vibration;
 - Transport and Access;
 - Agricultural Circumstances; and
 - Other Environmental Topics

Table 18-1: Summary of Effects for the Construction Phase

Receptor/Receiving Environment of Effect	Significance of Effect	Mitigation	Residual Effect
Landscape and Visua	ıl and Residential Ame	nity	
Landscape features-	ES Chapter 6	Embedded design	Major-
ground cover	Landscape and	features such as	Moderate
	Visual Impact	vegetation retained	(adverse)
	[Document	(where possible) and and	
	Reference 6.2.6]	appropriate standoffs in	
	methodology has	the design to sensitive	
	considered	landscape features.	
	mitigation and	Implementation of the	
	enhancements	subsequent maintenance	
	within the	of the planting measures	
	'Assessment of	is set out within the	
	Likely Effects'	Outline Landscape and	
	section of the	Ecological Management	
	chapter, and	Plan [Document	
	therefore residual	Reference 7.6]	
Landscape	effects (with	Embedded design	
Character of the	mitigation in place)	features such as	
Order Limits and	are the only effects	vegetation retained	
Immediate	identified.	(where possible) and	
Surroundings		appropriate standoffs in	
		the design to sensitive	
		landscape features.	
		Implementation of the	
		subsequent maintenance	

Receptor/Receiving	Significance of	Mitigation	Residual
Environment of	Effect		Effect
Effect			
		of the planting measures	
		is set out within the	
		Outline Landscape and	
		Ecological Management	
		Plan [Document	
		Reference 7.6]	
Residential		Embedded design	None-
Receptors		features such as	Moderate
		vegetation retained	(adverse)
		(where possible) and new	
		planting. Implementation	
		of the subsequent	
		maintenance of the	
		planting measures is set	
		out within the Outline	
		Landscape and	
		Ecological Management	
		Plan [Document	
		Reference 7.6]	
Users of publicly		Embedded design	None- Major
accessible BOATs,		features such as	(adverse)
bridleways and		vegetation retained	
footpaths		(where possible) and new	
		planting. Implementation	
		of the subsequent	
		maintenance of the	
		planting measures is set	

Receptor/Receiving Environment of Effect	Significance of Effect	Mitigation	Residual Effect
Users of the transport network		out within the Outline Landscape and Ecological Management Plan [Document Reference 7.6] Embedded design features such as vegetation retained (where possible) and new planting. Implementation of the subsequent maintenance of the planting measures is set out within the Outline Landscape and Ecological Management Plan [Document Reference 7.6]	None- Major/ Moderate (adverse)
Socio-Economic			
Employment (increase in employment in the construction sector)	Moderate beneficial (significant)	Implementation of enhancement measures such as employment opportunities for locals and partnering with education facilities to develop local skills within	Major beneficial (significant)

Receptor/Receiving	Significance of	Mitigation	Residual
Environment of	Effect		Effect
Effect			
		the Outline Supply Chain,	
		Employment and Skills	
		Plan [Document	
		Reference 7.9]	
Contribution to	Moderate Beneficial		Moderate
Economic Output	Moderate beneficial	None Required	Beneficial
	(significant)		(significant)
Agricultural Circums	tances		
Agricultural land ¹	Manlawata Ashrawa		Moderate
	Moderate Adverse	None Requires	Adverse
	(significant)	·	(significant)
Ecology and Nature Conservation			

No significant residual effects on ecology and nature conservation are predicted during construction of the Scheme.

Water Resources

No significant residual effects on the water environment or from flood risk are predicted during construction of the Scheme.

Cultural Heritage and Archaeology

No significant residual effects on cultural heritage and archaeology are predicted during construction of the Scheme.

¹ Applying a worst-case assumption that none of the internal access tracks are removed, but are retained by the landowners (at their discretion). If all tracks are removed, no significant adverse effects are anticipated.

Receptor/Receiving	Significance of	Mitigation	Residual
Environment of	Effect		Effect
Effect			
			,

Noise and Vibration

No significant residual effects to receptors from noise and vibration are predicted during construction of the Scheme.

Ground Conditions

No significant residual effects on ground conditions are predicted during construction of the Scheme.

Transport and Access

No significant residual effects on receptors of transport and access are predicted during construction of the Scheme.

Air Quality and Greenhouse Gases

No significant residual effects on air quality and greenhouse gas receptors are predicted during construction of the Scheme.

Other Environmental Topics

No significant residual effects from other environmental topics including vulnerability of the Scheme to risks of major accidents and disasters, waste, and electric, magnetic, and electromagnetic fields, climate change resilience and adaptation and glint and glare are predicted during the construction of the Scheme.

Table 18-2: Summary of Effects for the Operational Phase

Receptor/Receiving Environment of Effect	Significance of Effect	Mitigation	Residual Effect
Landscape and Visua	l and Residential Ame	nity	
Landscape features- hedgerows (Year 1- 15)	ES Chapter 6 Landscape and Visual Impact [Document Reference 6.2.6]	Embedded design features such as vegetation retained (where possible) and new planting. Implementation	Major- Moderate (beneficial)
	methodology has considered mitigation and enhancements within the 'Assessment of Likely Effects' section of the	of the subsequent maintenance of the planting measures is set out within the Outline Landscape and Ecological Management Plan [Document Reference 7.6]	
Landscape Character of the Order Limits and Immediate Surroundings (Year 1-15)	chapter, and therefore residual effects (with mitigation in place) are the only effects identified.	Embedded design features such as vegetation retained (where possible) and new planting. Implementation of the subsequent maintenance of the planting measures is set out within the Outline Landscape and Ecological Management	Major- Moderate (adverse)

Receptor/Receiving Environment of	Significance of Effect	Mitigation	Residual Effect
Effect			
		Plan [Document	
		Reference 7.6]	
Residential		Embedded design	None-
Receptors		features such as	Moderate
		vegetation retained	(adverse)
		(where possible) and new	
		planting. Implementation	
		of the subsequent	
		maintenance of the	
		planting measures is set	
		out within the Outline	
		Landscape and	
		Ecological Management	
		Plan [Document	
		Reference 7.6]	
Users of publicly		Embedded design	None-Major
accessible BOATs,		features such as	(adverse)
bridleways and		vegetation retained	
footpaths (Year 1-15)		(where possible) and new	
		planting. Implementation	
		of the subsequent	
		maintenance of the	
		planting measures is set	
		out within the Outline	
		Landscape and	
		Ecological Management	

Receptor/Receiving	Significance of	Mitigation	Residual
Environment of	Effect		Effect
Effect			
		Plan [Document	
		Reference 7.6]	
Users of the		Embedded design	None-
transport network		features such as	Major/Moder
(Year 1-15)		vegetation retained	ate (adverse)
		(where possible) and new	
		planting. Implementation	
		of the subsequent	
		maintenance of the	
		planting measures is set	
		out within the Outline	
		Landscape and	
		Ecological Management	
		Plan [Document	
		Reference 7.6]	
Socio-Economic			
Business rates	Major Beneficial		Major
	-	None Required	Beneficial
	(significant)		(significant)
Air Quality and Greer	nhouse Gases		I
Lifecycle Emissions		Additional measures not	
of GHGs	Beneficial	required beyond best	Beneficial
	(significant)	practice measures	(significant)
		designed into Scheme	
Ecology and Nature C	Conservation		

Receptor/Receiving	Significance of	Mitigation	Residual
Environment of	Effect		Effect
Effect			

No significant residual effects on ecology and nature conservation are predicted during operation of the Scheme.

Water Resources

No significant residual effects on the water environment or from flood risk are predicted during operation of the Scheme.

Cultural Heritage and Archaeology

No significant residual effects on cultural heritage and archaeology are predicted during operation of the Scheme.

Noise and Vibration

No significant residual effects to receptors from noise and vibration are predicted during the operation of the Scheme.

Ground Conditions

No significant residual effects on ground conditions are predicted during operation of the Scheme.

Transport and Access

No significant residual effects on receptors of transport and access are predicted during operation of the Scheme.

Agricultural Circumstances

No significant residual effects on land use and agriculture receptors are predicted during operation of the Scheme.

Other Environmental Topics

No significant residual effects from other environmental topics including vulnerability of the Scheme to risks of major accidents and disasters, waste, and electric, magnetic, and

Receptor/Receiving	Significance of	Mitigation	Residual	
Environment of	Effect		Effect	
Effect				
electromagnetic fields, climate change resilience and adaptation and glint and glare are				
predicted during the operation of the Scheme.				

Table 18-3: Summary of Effects for the Decommissioning Phase

Receptor/Receiving Environment of Effect	Significance of Effect	Mitigation	Residual Effect
Landscape and Visua	l and Residential Ame	nity	
Landscape	ES Chapter 6	Embedded design	Moderate
Character of the	Landscape and	features such as	(adverse)
Order Limits and	Visual Impact	vegetation retained	
Immediate	[Document	(where possible) and new	
Surroundings	Reference 6.2.6]	planting. Implementation	
	methodology has	of the subsequent	
	considered	maintenance of the	
	mitigation and	planting measures is set	
	enhancements	out within the Outline	
	within the	Landscape and	
	'Assessment of	Ecological Management	
	Likely Effects'	Plan [Document	
	section of the	Reference 7.6]	
	chapter, and		
	therefore residual		
	effects (with		
	mitigation in place)		
	are the only effects		
	identified.		
Socio-Economic			
Employment	Moderate beneficial	Implementation of	Major
(increase in	(significant)	enhancement measures	beneficial
employment in the	. .	such as employment opportunities for locals	(significant)

Receptor/Receiving Environment of Effect	Significance of Effect	Mitigation	Residual Effect
decommissioning sector)		and partnering with education facilities to develop local skills within the Outline Supply Chain, Employment and Skills Plan [Document Reference 7.9]	
Contribution to Economic Output	Moderate Beneficial (significant)	None Required	Moderate Beneficial (significant)

Ecology and Nature Conservation

No significant residual effects on ecological receptors are predicted during the decommissioning phase of the Scheme.

Water Resources

No significant residual effects on the water environment or from flood risk are predicted during the decommissioning phase of the Scheme.

Cultural Heritage and Archaeology

No significant residual effects on cultural heritage and archaeology are predicted during the decommissioning phase of the Scheme.

Noise and Vibration

No significant residual effects to receptors from noise and vibration are predicted during the decommissioning phase of the Scheme.

Ground Conditions

Receptor/Receiving	Significance of	Mitigation	Residual
Environment of	Effect		Effect
Effect			

No significant residual effects on ground conditions are predicted during the decommissioning phase of the Scheme.

Transport and Access

No significant residual effects on receptors of transport and access are predicted during the decommissioning phase of the Scheme.

Air Quality and Greenhouse Gases

No significant residual effects on air quality and greenhouse gas receptors are predicted during the decommissioning phase of the Scheme.

Agricultural Circumstances

No significant residual effects on land use and agriculture receptors are predicted during the decommissioning phase of the Scheme.

Other Environmental Topics

No significant residual effects from other environmental topics including vulnerability of the Scheme to risks of major accidents and disasters, waste, and electric, magnetic, and electromagnetic fields, climate change resilience and adaptation and glint and glare are predicted during the decommissioning phase of the Scheme.

18.3. Residual Effects Conclusions

- 18.3.1. The residual effects (i.e., those that remain following implementation of mitigation measures), which are generally categorised as 'moderate' or 'major' and therefore considered to be 'likely significant environmental effects' are summarised below.
- 18.3.2. A number of environmental impact avoidance, design and mitigation measures have been identified to mitigate and control environmental effects during construction, operation and decommissioning of the Scheme. It is proposed that these are secured through requirements within the DCO application.

Construction Phase

- 18.3.3. For the construction phase, significant effects relating to landscape and visual and residential amenity receptors, agricultural receptors and socio-economic receptors are identified.
- 18.3.4. In terms of landscape and visual amenity effects on landscape features (ground cover), landscape character of the Order Limits and immediate surroundings, some residential receptors and users of some sections of the local PRoW and transport network, these residual adverse significant effects during the construction phase will be temporary, due to the transient nature of the construction works. The construction phase residual effects are due to the changes in surface landform, landcover, presence of construction machinery and the associated activity which is required to implement the Scheme.
- 18.3.5. In terms of agricultural effects, if the worst case scenario is delivered whereby the internal access tracks are left in situ (at the landowners discretion), this could lead to a permanent loss of 9.1ha of best and most versatile land, resulting in a moderate adverse effect, which is significant. In farming terms, the implications are minimal, as the tracks mostly follow field edges and will be of operational benefit.
- **18.3.6.** In terms of socio-economic residual construction effects, it is anticipated that significant beneficial effects are expected through increase in local employment from the construction phase of the Scheme, and in turn increase in economic output to the local economy from increased employment.

Operational Phase

- 18.3.7. For the operational phase, significant effects relating to landscape and visual receptors, climate change (greenhouse gas effects) and socio-economic receptors are identified.
- In terms of landscape and visual amenity effects on landscape features 18.3.8. (hedgerows), a beneficial residual effect is anticipated by year 15 with the design features of retention of hedgerows (where possible) and additional hedgerows as illustrated on ES Figure 6.4 Landscape and Visual Mitigation Strategy, (Landscape Masterplan) [Document Reference 6.4.6.4]. In total over 50km of new hedgerow is proposed across the Order Limits. Landscape character at the Order Limits and surrounding area would change from the baseline conditions of a predominantly agricultural landscape influenced in part by the nearby energy generation infrastructure at the Tween Bridge Wind Farm to that of solar farm infrastructure. Effects would reduce from Major-Moderate adverse (significant) in Year 1 of operation to Moderate adverse (significant) in Year 15 of operation as retained and created vegetation matures. The majority of residential receptors in the settlements of Thorne and Moorends to the west and Crowle to the east are highly limited in potential views of the Scheme. Some users of some sections of the local PRoW and transport network will experience views of the Scheme, however as created and retained vegetation matures by Year 15 the visual effects are reduced.
- 18.3.9. During the operational phase of the Scheme, a beneficial effect on the global climate is anticipated through the net GHG emission savings due to the nature of the Scheme producing renewable energy and therefore displacing the need for other forms of conventional energy generation that would emit greenhouse gas emissions.
- 18.3.10. During the operational phase of the Scheme, a significant beneficial effect is anticipated on the increased business rates revenue as an important economic contributor to the area. It is anticipated for the intended 40-year lifespan of the Scheme, business rates generated could total around £19.8 million (present value).

Decommissioning Phase

- 18.3.11. For the decommissioning phase, significant effects relating to landscape and visual receptors and socio-economic receptors are identified.
- 18.3.12. Similar to the construction phase, the presence of site plant and machinery during the decommissioning phase will have significant adverse effects on the landscape

character of the Order Limits and immediate surroundings, albeit this phase is expected to be broadly similar if not slightly quicker than the construction phase, and therefore temporary.

18.3.13. The decommissioning of the Scheme is expected to result in similar socioeconomic residual effects. An increase in local employment and in turn increase in economic output to the local economy is expected during the decommissioning phase of the Scheme.